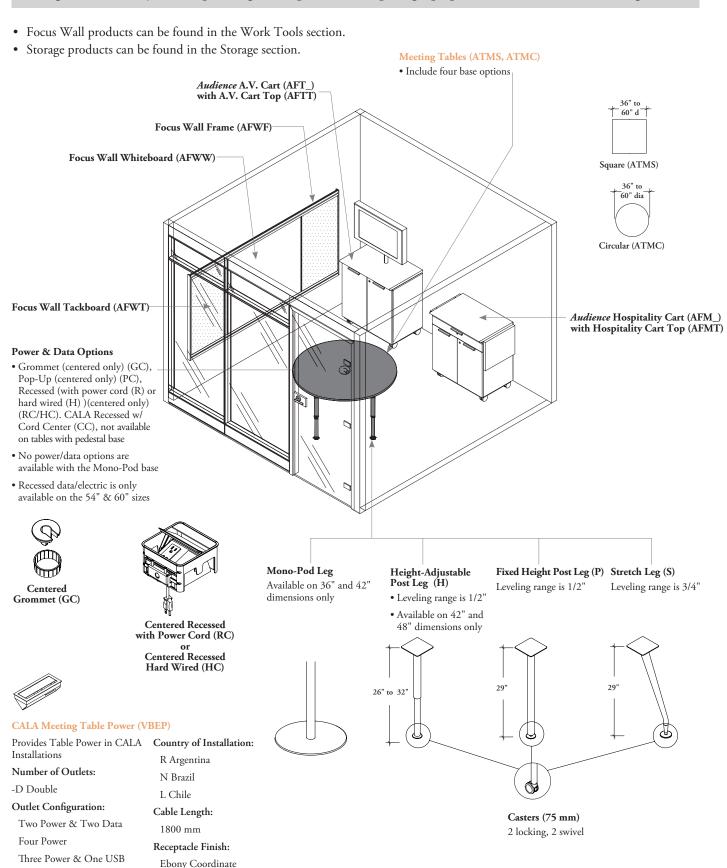
meeting & audience® boardroom tables

MEETING ROOM TABLE BASICS
MEETING ROOM TABLE FINISH PROTOCOL
MEETING ROOM TABLE EDGE TRIM STYLE OVERVIEW39
USER EDGE & GRAIN DIRECTION
ELECTRICS LAYOUTS FOR MEETING TABLES41
AUDIENCE* BOARDROOM TABLES BASICS
AUDIENCE* BOARDROOM TABLES FINISH PROTOCOL43
AUDIENCE* BOARDROOM TABLES EDGE TRIM STYLE OVERVIEW
AUDIENCE* BOARDROOM TABLE USER EDGE & GRAIN DIRECTION
AUDIENCE* BOARDROOM TABLES GRAIN DIRECTION & NUMBER OF PIECES
WOOD FINISH DETAILS
POWER & DATA BASICS
ELECTRICAL LAYOUTS FOR AUDIENCE*BOARDROOM TABLES 51
POWER/DATA GROMMET DETAILS
RECESSED POWER/DATA MODULE DETAILS
PLANNING WITH RECESSED POWER/DATA MODULES55

meeting room tables basics

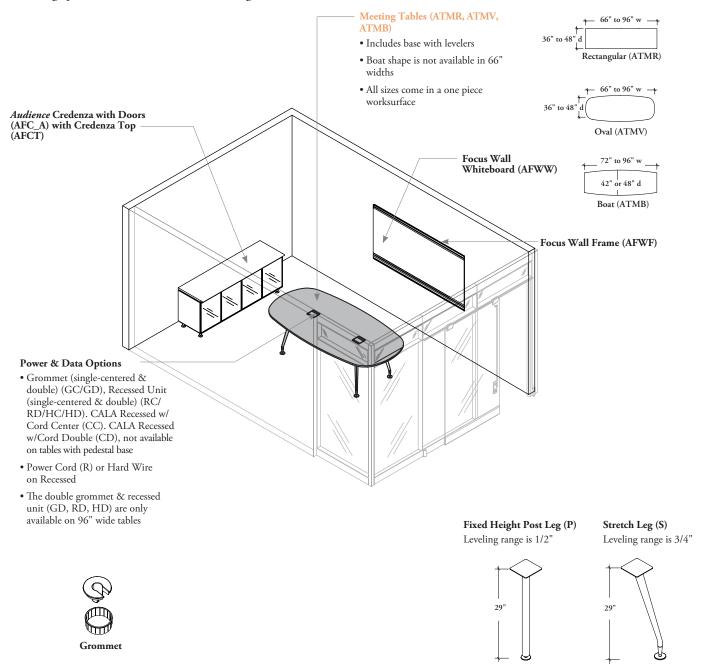
Meeting Tables are ideally suited to providing table requirements for up to eight people in small to medium sized meeting rooms.



meeting room tables basics (continued)

Meeting Rooms can be finished with Audience Boardroom Storage and Focus Walls.

- Focus Wall products can be found in the Work Tools section.
- Storage products can be found in the Storage section.



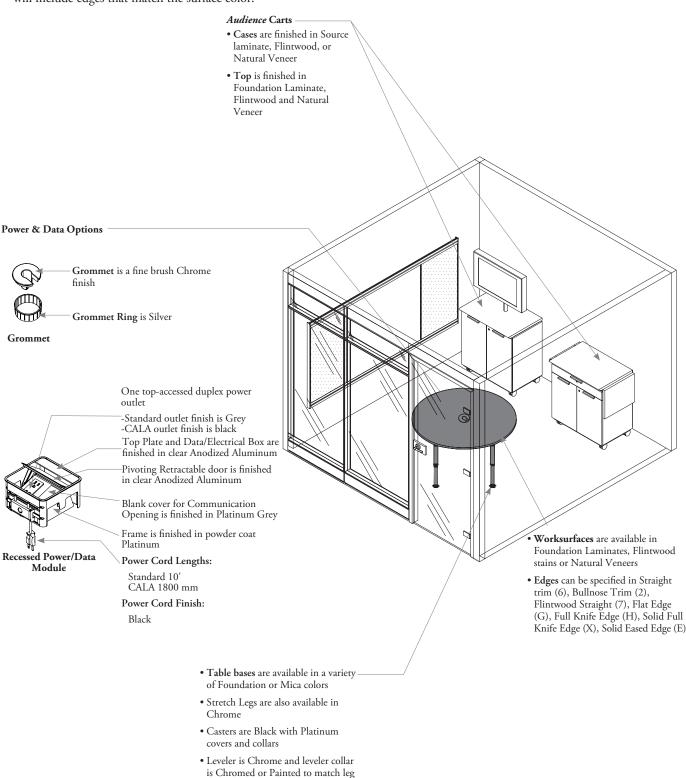


37

meeting room tables finish protocol

Meeting Room Tables co-ordinate with All Teknion finishes.

- Focus Wall products can be found in the Work Tools section.
- Storage products can be found in the Storage section.
- Straight Trims (6) and Bullnose Trims (2) are available in a variety of Edge Trim Colors. Flintwood, and Natural Veneer surfaces will include edges that match the surface color.



finish selected

meeting room tables edge trim style overview

The chart below indicates which edge trim styles can be specified with all meeting room surface finishes.

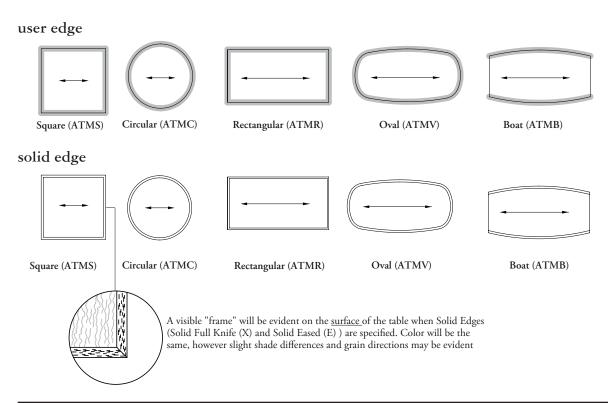
- All edge finishes will automatically default to match the surface finish selected, with the exception of the Straight Trim (6) and Bullnose Trim (2) which requires that an edge finish be chosen
- Straight Trim worksurfaces are 1-3/16" thick. All other Meeting Table worksurfaces are 1" thick

		Foundation Laminate Surface	Flintwood Surface	Natural Veneer	Non-User Edge
Straight Trim (6)			n/a	n/a	Straight Trim (6)
All Edges	υ				
Bullnose Trim (2)			n/a	n/a	Finished in a coordinating
User Edge Only					Straight Trim
Flintwood Straight Trim (7)		n/a		n/a	Flintwood Straight Trim (7)
All Edges					
Flat Edge (G)		n/a	n/a		Flat Edge (G)
All Edges					0 ,
Full Knife Edge (H)		n/a	n/a		Finished in a coordinating
User Edge Only	<u></u>				Flat edge
Solid Full Knife Edge (X)		n/a	n/a		Finished in a coordinating
User Edge Only	<u>::::::</u>				Flat edge
Solid Eased Knife Edge (E)		n/a	n/a	Nilliano de la companya della companya della companya de la companya de la companya della compan	Finished in a coordinating
User Edge Only		III d	11/ 4		Flat edge

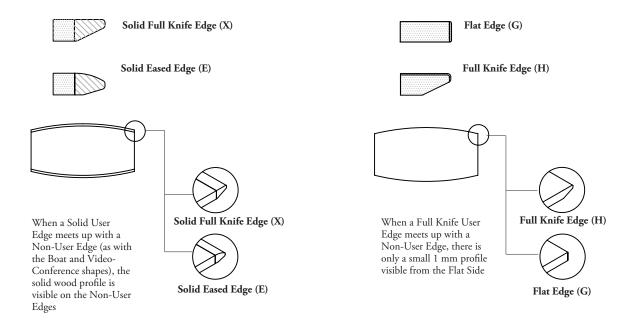
user edge & grain direction

Illustrations below show grain direction and user edges both with and without solid edges.

Shading indicates user edge



corner details on natural veneer worksurfaces

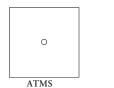


electrics layouts for meeting tables

Illustrations below show Power/Data locations on various table shapes and sizes.

grommet (G)

Sizes: 42" x 42", 48" x 48" (Not Mono-Pod bases)





Centered Grommet (GC)

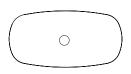
Centered Grommet (GC)

Sizes: 36"-48" d, 66" - 84" w





hardwire) (RC,HC)



ATMV

ATMR

Centered Grommet (GC) Centered Recessed Unit (Plug-in or hardwire) (RC,HC)



Centered Recessed Unit (Plug-in or

Centered Grommet (GC) Centered Recessed Unit (Plug-in or hardwire) (RC,HC)

recessed power/data module (R,H) and grommet (G)

CALA power options are in the same location as North American options

Sizes: 54" or 60" w





ATMC

ATMS

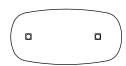
Centered Grommet (GC) Centered Recessed Unit (Plug-in or hardwire) (RC,HC)

Centered Grommet (GC) Centered Recessed Unit (Plug-in or hardwire) (RC,HC)

Sizes: 36" - 48" d, 96" w







ATMR

Double Grommet (GD) Double Recessed (Plug-in or hardwire) (RD, HD)

ATMB Double Grommet (GD)

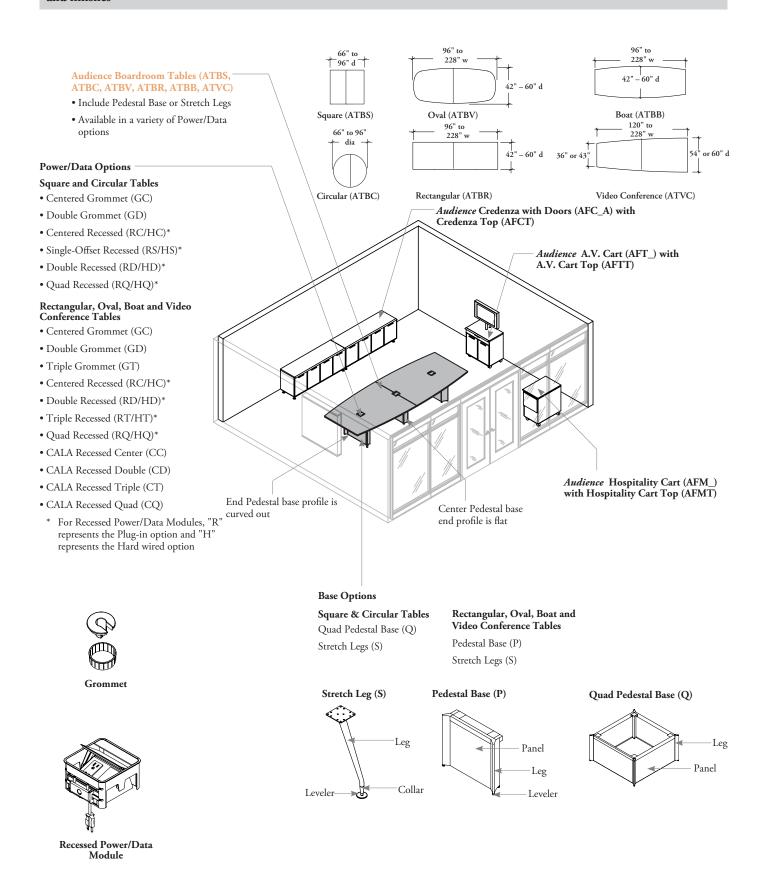
Double Recessed (Plug-in or hardwire) (RD, HD)

ATMV

Double Grommet (GD) Double Recessed (Plug-in or hardwire) (RD, HD)

audience® boardroom tables basics

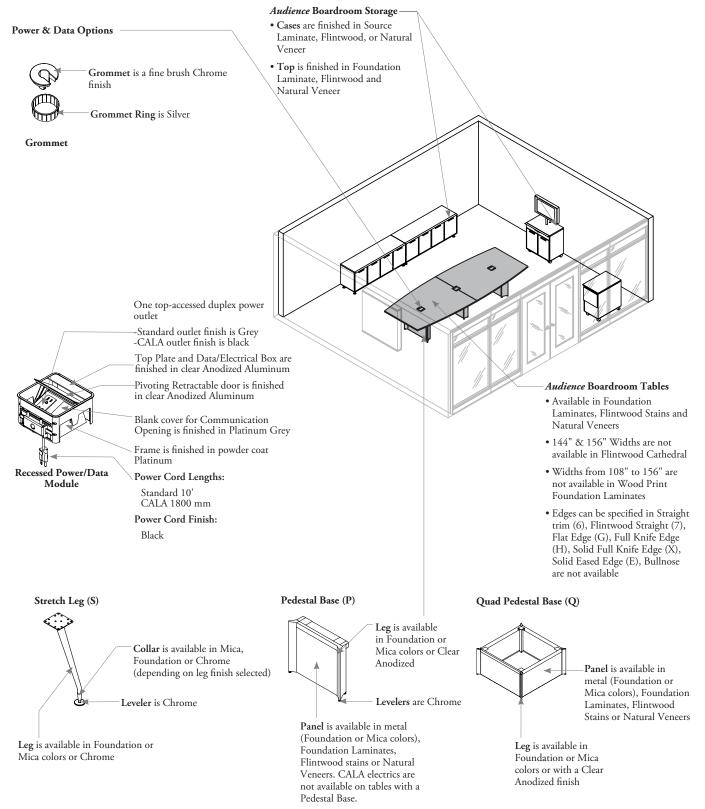
Audience Boardroom Tables provide a meeting area for up to 16 people and are available in a variety of shapes, base options and finishes



audience® boardroom tables finish protocol

Audience Boardroom Tables co-ordinate with all Teknion finishes.

- Storage products can be found in the Storage section.
- Straight Trims (6) is available in a variety of Edge Trim Colors. Flintwood and Natural Veneer surfaces will come with edges that match the surface color.



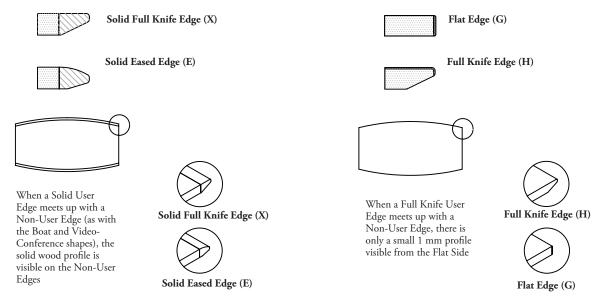
audience® boardroom tables edge trim style overview

The chart below indicates which edge trim styles can be specified with all Audience Boardroom surface finishes.

- All edge finishes will automatically default to match the surface finish selected, with the exception of the Straight Trim (6) which
 requires that an edge finish be chosen
- Audience Boardroom Table worksurfaces are 1 1/4" thick

	Foundation Laminate Surface	Flintwood Surface	Natural Veneer	Non-User Edge
Straight Trim (6) All Edges		n/a	n/a	Straight Trim (6)
Flintwood Straight Trim (7)	n/a		n/a	Flintwood Straight Trim (7)
Flat Edge (G) All Edges	n/a	n/a		Flat Edge (G)
Full Knife Edge (H) User Edge Only	n/a	n/a		Finished in a coordinating Flat edge
Solid Full Knife Edge (X) User Edge Only	n/a	n/a		Finished in a coordinating Flat edge
Solid Eased Edge (E) User Edge Only	n/a	n/a		Finished in a coordinating Flat edge

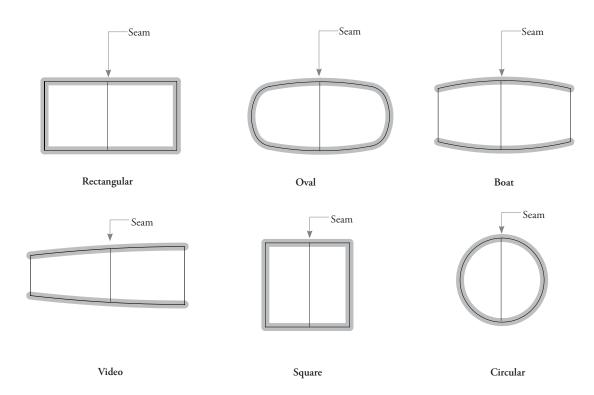
corner details on natural veneer worksurfaces



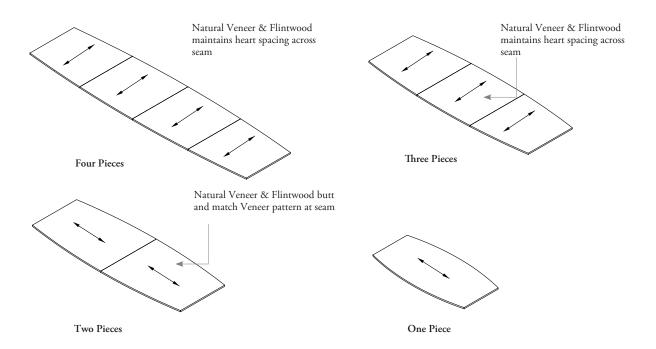
audience® boardroom table user edges & grain direction

Illustrations below show user edge and grain direction for Audience Boardroom Tables.

shading indicates user edge.



grain direction



audience® boardroom tables grain direction & number of pieces

The following chart indicates the number of surface pieces provided and the number of pedestal bases/pairs of legs.

Most Audience Boardroom Tables come with at least 2 surface tops and will be seamed.

Shape	Size	# of Pieces	# of Pairs of Stretch Legs or Pedestal Bases	Grain Direction
Square	66x66	2 pieces	2 (or 1 Quad Base)	*
	72x72	2 pieces	2 (or 1 Quad Base)	*
	78x78	2 pieces	2 (or 1 Quad Base)	*
	84x84	2 pieces	2 (or 1 Quad Base)	†
	90x90	2 pieces	2 (or 1 Quad Base)	
Circular	96x96	2 pieces	2 (or 1 Quad Base)	
	42x96	1 piece	2	←→
Rectangular	42x108	2 pieces	2	←→
Rectangular	42x120	2 pieces	2	←→
	48x96	1 piece	2	←→
Boat	48x108	2 pieces	2	←→
	48x120	2 pieces	2	←→
	48x132	2 pieces	2	←→
Oval	48x144	2 pieces	2	←→
	48x156	2 pieces	3	←→
	48x168	3 pieces	3	\
	48x180	4 pieces	3	1
	54x108	2 pieces	2	←→
	54x120	2 pieces	2	←→
	54x132	2 pieces	2	←→
	54x144	2 pieces	2	←→
	54x156	2 pieces	3	←→
	54x168	3 pieces	3	*
	54x180	4 pieces	3	
	54x192	4 pieces	3	

audience® boardroom tables grain direction & number of pieces (continued)

The following chart indicates the number of surface pieces provided and the number of pedestal bases/pairs of legs.

Audience Boardroom Tables coded as "60" have an actual dimension of 58.5".

Shape	Size	# of Pieces	# of <u>Pairs</u> of Stretch Legs or Pedestal Bases	Grain Direction
	54x204	4 pieces	3	1
	54x216	4 pieces	3	†
Rectangular	54x228	4 pieces	4	1
	60x144	2 pieces	2	←→
	60x156	2 pieces	3	←→
Boat	60x168	3 pieces	3	1
	60x180	4 pieces	3	†
	60x192	4 pieces	3	1
Oval	60x204	4 pieces	3	*
	60x216	4 pieces	3	†
	60x228	4 pieces	4	1
				,
	54x120	2 pieces	2	←→
	54x132	2 pieces	2	← →
Video Conference	54x144	2 pieces	3	← →
	54x156	2 pieces	3	← →
	60x120	2 pieces	3	← →
	60x132	2 pieces	3	← →
	60x144	2 pieces	3	←→
	60x156	2 pieces	3	← →
	60x168	3 pieces	3	\$
	60x180	4 pieces	3	1
	60x192	4 pieces	3	
	60x204	4 pieces	3	
	60x216	4 pieces	4	Ţ
	60x228	4 pieces	4	

wood finish details

The following provides details on Teknion's Flintwoods and Natural Veneers.

flintwood & natural veneer

Different wood species offer unique texture and grain. Due to the natural properties of wood, grain pattern and finish color variation can be expected. Teknion provides a coordinated color match between individual product lines.

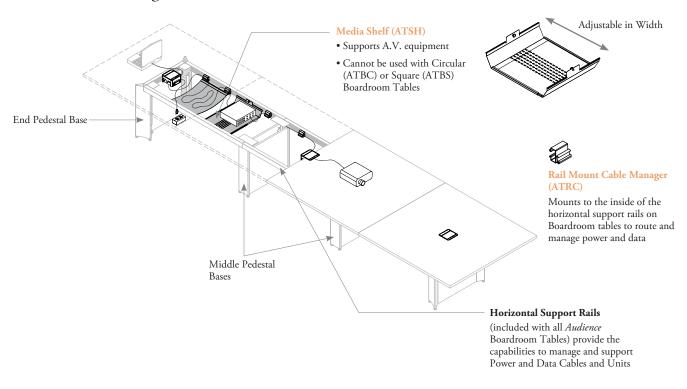
The variation in technology between Teknion's wood manufacturing facilities and the veneers that are utilized will cause fluctuation in the fill rates and sheen levels. All Flintwood worksurfaces and storage tops are closed pore. All Flintwood used in a vertical application is open pore (Table base infill, Storage Units Case, Focus Board). Natural Veneer in all applications is open pore.

Exposure to direct sunlight should be avoided as UV rays may cause the veneer color to change. Adding new product to an existing installation might result in color variations due to light exposure and aging of the original product. For more information on Teknion wood and cleaning instructions, see *Teknion's Fabrics and Finishes programs*.

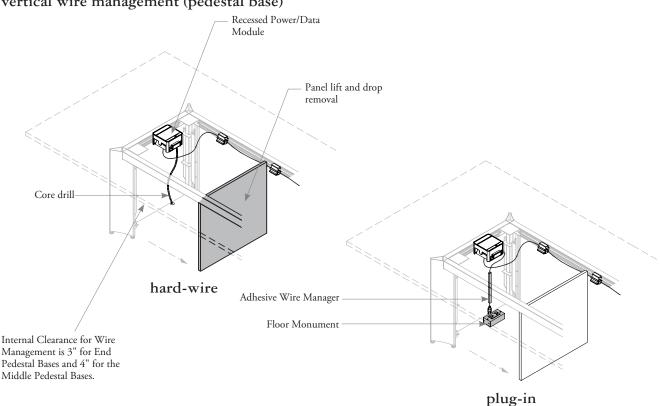
power & data basics

The illustration below shows how Power/Data is incorporated into the Audience Boardroom Tables.

horizontal wire management



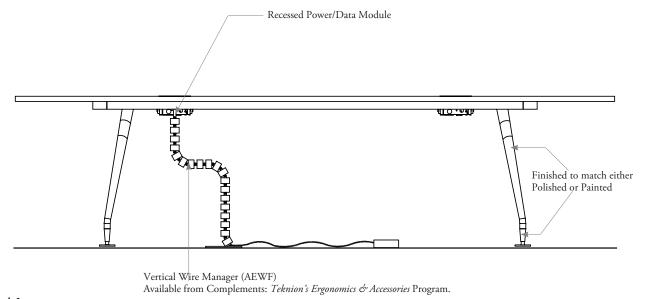
vertical wire management (pedestal base)



power and data basics (continued)

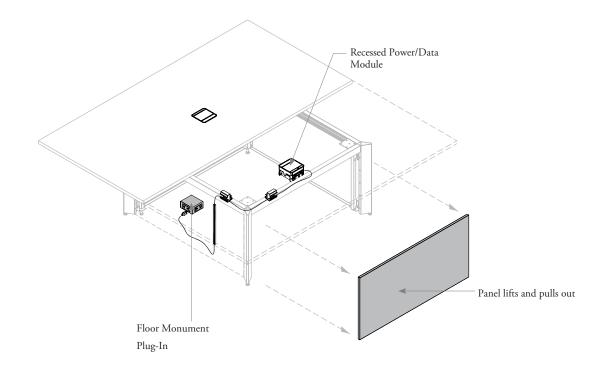
The illustration below shows how Power/Data is incorporated into the Audience Boardroom Tables.

vertical wire management (stretch legs)



Stretch LegRequires exposed wire management accessories

vertical & horizontal wire management (quad base)

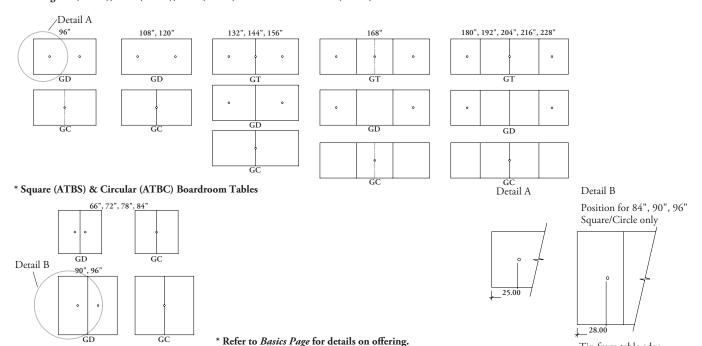


electrical layouts for audience® boardroom tables

The illustration below indicates Power/Data options and placement by surface shape and sizes. See *Product Pages* for details.

grommet

* Rectangular (ATBR), Oval (ATBV), Boat (ATBB) and Video Conference (ATVC) Boardroom Tables



Tip from table edge

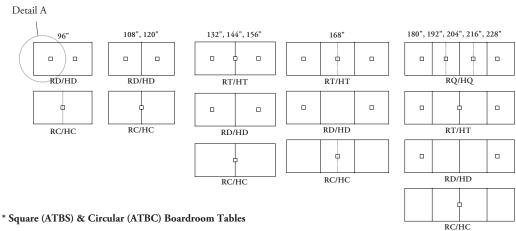
electrics layouts for audience® boardroom tables (continued)

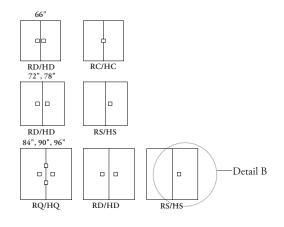
The Recessed Power/Data Module is available in both a Plug-In or a Hard-Wire version.

- "R" represents the Recessed "Plug-In" option.
- "H" represents the Hard Wire version HC, HS, HD, HQ.

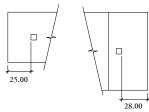
recessed power/data module

* Rectangular (ATBR), Oval (ATBV), Boat (ATBB) and Video Conference (ATVC) Boardroom Tables





Detail A Position for 84", 90", 96" Square/Circle only

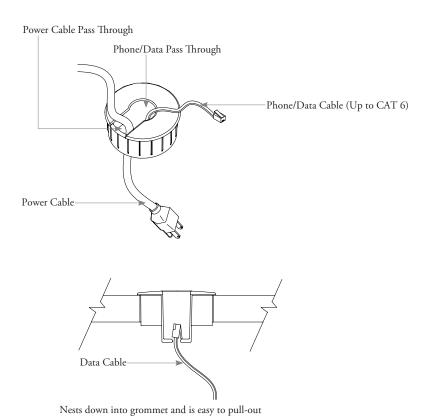


Tip from table edge

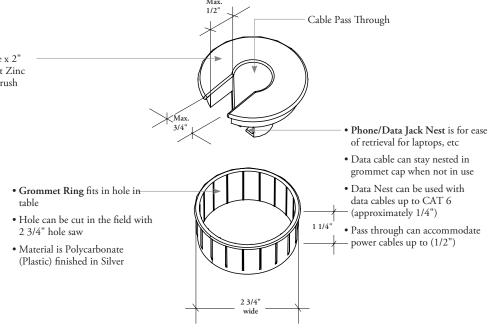
^{*} Refer to Basics Page for details on offering.

power/data grommet details

The following illustrations provide details of the Grommet.

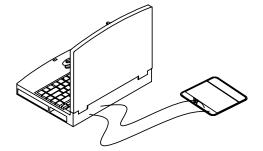


Grommet Cap is 3" wide x 2" high, Material is Die Cast Zinc and is finished in a fine brush Chrome finish

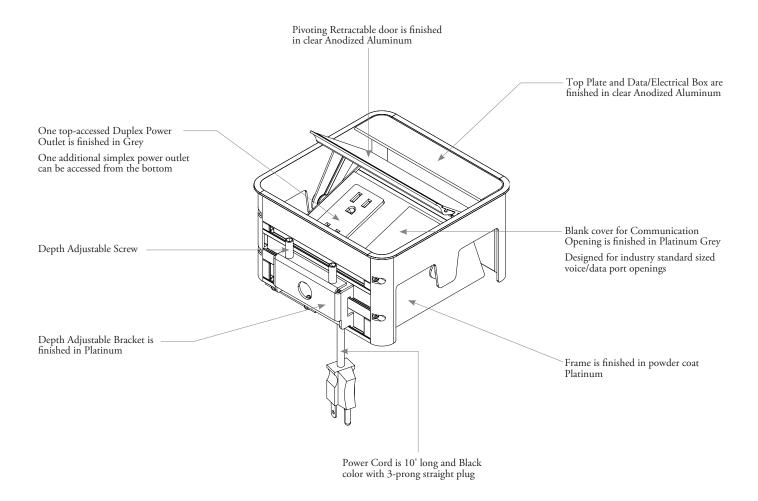


recessed power/data module details

A Recessed Power and Data Module is a flush fitting power and data solution for Meeting and Boardroom Tables.



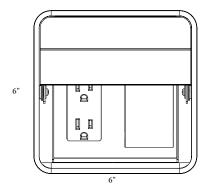
- As a special item, this unit can be customized to meet customers special data/communication and power needs including audio/video controls or extra power outlets
- Standard offering has three power outlets and a covered communication opening that can accommodate a variety of data connectors (not included)
- The communication opening is 2.72" x 1.38" for single gang mounting plates which will accommodate kits from AMP, Panduit, Hubbell, Leviton, Northern Telecom, AT&T, lucent and others
- Module is 6.125" wide x 6.125" deep x 3.5" high

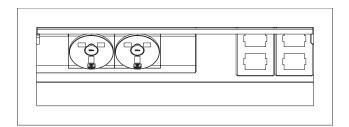


planning with recessed power/data modules

The Recessed Power/Data Module can be customized to accommodate desired Power/Data needs as well as required A/V controls.

standard unit

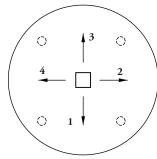


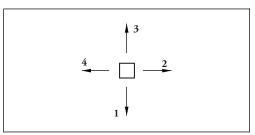


Standard and CALA unit can be field-installed using the template provided with the product, but tables can be ordered with the recessed power/data cut out pre-cut

Special configuration recessed modules are available up on special request

module orientation in table

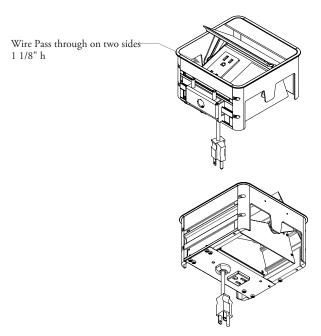




- \bullet As cut out in table for recessed power/data module is 6"/6" square, unit may be oriented in 1 of 4 directions as shown at left
- Unit can be re-oriented easily with only one tool (screw driver)
- If unit is field installed, a template is provided with the product. A 6" by 6" hole must be drilled

planning with recessed power/data modules (continued)

data port configuration options



Communications Opening can accommodate data plates and connectors from many manufacturers such as Amp, Panduit, Hubbell, Leviton, Northern Telecom, AT&T/Lucent and others to have up to four data ports

- Data cables may be exited from unit on right side of frame (1) or on bottom (2)
- Bottom-Mounted outlet can accommodate large brick-style plugs with integrated transformers (3)
- Voice/Data Face plates, Jacks and Cables are not included and must be field-supplied and installed