amicus task use & guest

BASE:
• reinforced nylon scuff-resistant plastic
• 26” base

CASTERS/GLIDES:
• 60mm (2-1/3”) hard (carpet casters) reinforced nylon
• optional soft casters for hard floors are polyurethane coated nylon
• twin-wheeled and hooded
• 2-1/8” hard plastic glides
• soft glides have soft insert pads

PNEUMATIC CYLINDER: (GAS LIFT)
• gas-assisted pneumatic cylinder

MECHANISMS:
Synchro-Tilt:
• constructed of cast aluminum and stamped steel

SEAT:
• constructed of polyethylene + nylon

BACK:
Inner Back:
• constructed of ABS
Outer Back:
• constructed of polypropylene
Lumbar System:
• reinforced nylon

J-BAR:
• 5/16” solid steel
• epoxy powder coated

ARMS:
T-Arms:
• self-skinned urethane arm pads
• reinforced nylon armrest structure
Guest Chair Arms:
• reinforced nylon armrest

GUEST (FRAME):
Base:
• twin-wheeled and hooded
• multi-surface glides are natural polyethylene
Four-leg:
• 14 gauge steel tube
Cantilever:
• 12 gauge steel tube

FOAM:
• molded, colored, polyurethane foam for seat
• HCFC and CFC free
• 0 global warming factor
• “bumpered” as covered sides to protect furniture
• exceeds ASTMD - 3574 -91
• dynamic fatigue test by constant force pounding: thickness loss = 5% (specification calls for not more than 25%)

<table>
<thead>
<tr>
<th></th>
<th>Seat:</th>
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<tr>
<td>Density:</td>
<td>4.15 lbs./ft. 3</td>
<td>4.54 lbs./ft. 3</td>
</tr>
<tr>
<td>IFD @ 25%:</td>
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</tr>
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</tr>
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<td>13.8 lbs./sq. in.*</td>
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<tr>
<td>Resiliency:</td>
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<td>67%</td>
</tr>
<tr>
<td>Flammability:</td>
<td>CAL 117</td>
<td>CAL 117</td>
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</table>

* exceeds ASTM P – 3770 – 91
BASE:
- Ebony glass-reinforced nylon or polished diecast aluminum
- 26” diameter 5-star base (Aluminum), 27.5” diameter 5-star base (Plastic)

CASTERS/GLIDES:
- 60mm (2-1/3”) hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides for hard floors have soft felt pads

PNEUMATIC CYLINDER:
- gas-assisted pneumatic cylinder lift

MECHANISMS:
- weight Activated Synchro-Tilt with easy override dial to fine tune tilt tension in one-rotation. Mechanism & seat sub-assembly facilitates Quick-Snap Assembly (one-way fastening) with the back sub-assembly & arms; and can be performed by manufacturer or on-site without tools
- glass-reinforced nylon plastic & steel

FOOTRING (STOOL):
- all-aluminum construction
- height-adjustable

SEAT:
- Optional Seat Slider (depth):
  - glass-reinforced nylon plastic
  - plastic levers on left of seat control adjust

  Seat Structure:
  - glass-reinforced nylon plastic seat pan structure
  - polypropylene plastic integrated FlexAround Seat Pan offers an advanced degree of comfort, support and ventilation

BACK:
- Structural back frame:
  - glass-reinforced nylon plastic frame structure designed to create a light, sculptural form with an open volume or space. Fabric wrapped from front to back for a soft, tactile edge experience at the sides, bottom and top edge surfaces.
  - back frame facilitates Quick-Snap Assembly (one-way fastening) to the mechanism & seat sub-assembly; to be performed by manufacturer or on-site without tools

MESH BACK:
- cushioned Mesh, featuring a dual-textured weave with coordinating colors on front and back. The mesh is breathable and provides user back support
  - elastic piece-dyed to prevent nylon fade
  - composition: 100% Polyester
  - weight: Approx. 300 g/sq. m
  - flammability: CAL 117
  - fastness to Light: AATCC 16.3-2014 class 5
  - abrasion Resistance: ASTM D-4157-13, 30,000 cycles
  - piling Resistance: ASTM D-3511/D, class 5
  - cleaning: fixed covers: vacuum cleaning
- optional lumbar element constructed of polypropylene plastic

UPHOLSTERED BACK:
- Hex Suspension System - Hex-back insert constructed of polypropylene plastic flexes with the body to provide comfort and support
- adjustable lumbar elements are integrated into the design; each side can be independently controlled for asymmetrical positioning. Controls constructed of glass-reinforced nylon plastic

ARMS:
- 2D (height & width) & 4D (height, width, depth & pivot) adjustable T-Arms facilitate Quick-Snap Assembly (one-way fastening) to the mechanism & seat sub-assembly; to be performed by manufacturer or on-site without tools
- thermoplastic Polyurethane (TPU) armpad covers with flexible polyurethane foam padding
- glass-reinforced nylon plastic

SEAT FOAM:
- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 Global warming factor
- “bumpered” as covered sides to protect furniture

Seat:

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<th>Recovery Ratio</th>
<th>Tensile Strength</th>
<th>Resiliency</th>
<th>Flammability</th>
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<tr>
<td></td>
<td>3.2-3.6 lbs./ft³</td>
<td>206 N</td>
<td>529 N</td>
<td>200 N</td>
<td>85.4%*</td>
<td>35.3 lbs./sq. in.*</td>
<td>61%</td>
<td>CAL 117</td>
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<td></td>
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</tbody>
</table>

UPHOLSTERED BACK FOAM:
- molded, colored, polyurethane foam for back
- HCFC and CFC free
- 0 Global warming factor
- “bumpered” as covered sides to protect furniture

Seat:

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marini

BASE:
• diecast aluminum
• diameter of 27”

CASTERS/GLIDES:
• 60mm (2-1/3”) hard (carpet casters) are reinforced nylon
• optional soft casters for hard floors are polyurethane coated nylon
  • twin-wheeled
  • 2-1/8” hard plastic glides
  • soft glides have soft felt pads

PNEUMATIC CYLINDER (GAS LIFT):
• gas-assisted pneumatic cylinder

MECHANISMS:
  Synchro-Tilt:
  • constructed of aluminum, steel and plastic

SEAT:
• constructed of reinforced nylon

BACK:
• constructed of polypropylene and reinforced nylon
  • polished aluminum diecast inset detail

J-BAR:
• diecast aluminum with polished finish

ARMS:
  Width & Height-Adjustable T-Arms:
  • diecast aluminum
  • various plastics
  • self-skinned urethane arm pads

FOAM:
• molded, colored, polyurethane foam for seat and back
  • HCFC and CFC free
  • 0 Global warming factor
  • “bumpered” as covered sides to protect furniture

STANDARD SHIPPING CARTONS:
• recycled foam used to protect knocked-down chair in box
  • double wall cardboard
  • recycled and recyclable
  • 3” reinforced gum tape (recycled)
**BASE:**
- diecast aluminum base
- painted or polished finish
- diameter of 27”

**CASTERS/GLIDES:**
- polyamide 6 hard twin-wheeled casters
- diameter of 5.9”
- optional soft type urethane casters

**PNEUMATIC CYLINDER:**
- gas-assisted pneumatic cylinder lift

**MECHANISMS:**
- **Synchro-Tilt:**
  - diecast aluminum body
  - rubber torsion mechanism

**SEAT:**
- **Seat Slider (depth):**
  - reinforced plastic (polyamide)
- **Seat Structures:**
  - reinforced plastic (polyamide)
  - aluminum diecast frame
  - 2” forward/back adjust in six positions
  - levers on left and right of seat control adjust
- **Seat Material (All Mesh model):**
  - 100% polyester mesh
  - zedehedral braided format for optimized feel & additional support specifically tailored for the seat
  - elastic piece-dyed to prevent color fade

**BACK:**
- **Frame:**
  - diecast aluminum external frame with paint or anodized finish
  - reinforced plastic (polyamide) structural back
  - maximum two visibly exposed mechanical fasteners on entire chair, bezel-recessed on side to minimize aesthetic impact and maximize structural performance.
- **Inner Back:**
  - 100% polyester mesh
  - zedehedral braided format for optimized feel & support, specifically tailored for your back
  - elastic piece-dyed to prevent color fade
- **Lumbar System:**
  - glass-reinforced nylon plastic
  - black translucent polypropylene membrane responds uniquely to individual’s back curve depth & force

**ARMS:**
- **4D T-Arms:**
  - Smart Operations controls for seat height & back tilt/tilt-lock are integrated into levers on arms for easy access above seat level
  - polyurethane pads
  - reinforced plastic (nylon) structure
  - button-controlled arm height adjustment and intuitive self-adjustment for width, depth and pivot

**FOAM (DUAL-UPHOLSTERED MODEL ONLY):**
- molded, tri-durometer polyurethane foam seat pan construction maximizes varying needs for comfort & support throughout
- 0 global warming factor
- HCFC and CFC free
- 0 global warming factor
- “bumpered” as covered sides to protect furniture

**HEADREST (OPTIONAL):**
- height and depth adjustable
- polyurethane pad
- reinforced plastic (nylon) structure

**Seat:**
- **Density:** 3.2-3.6 lbs./ft. 3
- **IFD @ 25%:** 206 lbs
- **IFD @ 65%:** 529 lbs
- **Recovery Strength @ 25%:** 200N
- **Recovery Ratio:** 85.4%*
- **Tensile Strength:** 35.3 lbs./sq. in.*
- **Resiliency:** 61%
- **Flammability:** CAL 117
  * exceeds ASTMP – 3770 – 91
BASE:
- diecast aluminum 26” base
- reinforced nylon, scuff resistant plastic (ebony), 27-1/2” base

CASTERS/GLIDES:
- 60mm (2-1/3”) hard (carpet casters) are reinforced nylon
- optional soft casters for hard floors are polyurethane coated nylon
  - twin-wheeled
  - 2-1/8” hard plastic glides
  - soft glides have soft felt pads

PNEUMATIC CYLINDER: (GAS LIFT)
- gas-assisted pneumatic cylinder

MECHANISMS:
Weight-Activated Synchro-Tilt and Swivel Stool:
- constructed of aluminum, steel, and plastic
- epoxy powder coat paint

FOOTRING (STOOL):
- constructed of aluminum, steel tube and plastic spacer
- height-adjustable

SEAT:
- constructed of reinforced polypropylene

BACK:
- Structural Back Outer Frame:
- constructed of glass reinforced nylon
  - Inner Frame:
  - constructed of glass reinforced polypropylene
  - Lumbar System:
  - constructed of polypropylene

MESH:
- Trade Name: Shrinx by k+r
- Composition: 76% Polyester, 24% Polyamide
- Weight: Approx. 380 g/Im
- Flammability: D- DIN EN 1021:2006 (as per spec sheet)
- Fastness to Light: DIN EN ISO 105-B02: 2002 5 - 7
- Fastness to Rubbing: DIN EN ISO 105-X12: 2002 4 – 5 dry and wet
- Fastness to perspiration: DIN EN ISO 105-E04: 2009 4-5 acid and alkaline
- Cleaning: fixed covers: vacuum cleaning

HEADREST:
- Frame constructed of polypropylene

ARMS:
2D Height & Width-Adjustable T-Arms:
- fiber glass reinforced nylon armrest structure
- self-skinned urethane arm pads

4D Height & Width Adjustable T-Arms with 210° Pivot:
- ebony powder coated aluminum upright
- fiber glass reinforced nylon armrest
- Self-skinned urethane arm pads

Seat:
- Density: 4.8 lbs./ft.³
- IFD @ 25%: 206N
- IFD @ 65%: 529N
- Recovery Strength @ 25%: 200N
- Recovery Ratio: 85.4%*
- Tensile Strength: 35.3 lbs./sq. in.*
- Resiliency: 61%
- Flammability: CAL 117
* exceeds ASTMP – 3770 – 91
BASE:
• multi-surface glides are natural polyethylene

CANTILEVER FRAME:
• 12 gauge steel tube
• Ebony powder coat or chrome finish

ARM:
• Glass filled nylon

SEAT & BACK:
  Structural Seat & Back Outer Frame:
• constructed of fiber glass reinforced nylon
  Inner Frame:
• constructed of glass reinforced polypropylene

MESH:
• Trade Name: Shrinx by k+r
• Composition: 76% Polyester, 24% Polyamide
• Weight: Approx. 380 g/lm
• Flammability: D- DIN EN 1021:2006 (as per spec sheet)
• Fastness to Light: DIN EN ISO 105-B02: 2002 5 - 7
• Fastness to Rubbing: DIN EN ISO 105-X12: 2002 4 – 5 dry and wet
• Fastness to perspiration: DIN EN ISO 105-E04: 2009 4-5 acid and alkaline
• Cleaning: fixed covers: vacuum cleaning

FOAM:
• molded, colored, polyurethane foam for seat
• HCFC and CFC free
• 0 global warming factor
• “bumpered” as covered sides to protect furniture
• exceeds ASTMD - 3574 -91
• dynamic fatigue test by constant force pounding: thickness loss = 5%
  (specification calls for not more than 25%)

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* exceeds ASTMP – 3770 – 91
sabrina task & stool

BASE:
- ebony glass-reinforced nylon or polished diecast aluminum
- 26” diameter 5-star base

CASTERS/GLIDES:
- 60 mm (2-1/3”) hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides have soft felt pads

PNEUMATIC CYLINDER:
- gas-assisted pneumatic cylinder lift

MECHANISM:
  Synchro-Tilt:
  - diecast aluminum, steel & plastic
  - ebony powder coating

FOOTRING (STOOL):
- all-aluminum construction
- height-adjustable

SEAT:
  Seat Slider (depth):
  - glass-reinforced nylon plastic
  Seat Structure:
  - glass-reinforced nylon plastic
  - formed steel plate with ebony powder coating
  - plastic levers on left and right of seat control adjust

BACK:
  Structural Back Frame:
  - glass-reinforced nylon plastic
  - polished diecast-aluminum insert
  Inner Back:
  - 100% polyester mesh
  - elastic piece-dyed to prevent nylon fade
  Lumbar Support:
  - glass-reinforced nylon plastic
  - ebony translucent polypropylene membrane

ARMS:
  T-Arms:
  - polyurethane pads
  - glass-reinforced nylon plastic

HEADREST:
- glass-reinforced nylon plastic
- 100% polyester mesh

COAT HANGER:
- glass-reinforced nylon plastic

FOAM:
- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 global warming factor
- “bumpered” as covered sides to protect furniture

Seat:
Density: 3.2-3.6 lbs./ft³
IFD @ 25%: 206 N
IFD @ 65%: 529 N
Recovery Strength @ 25%: 200 N
Recovery Ratio: 85.4%*
Tensile Strength: 35.3 lbs./sq. in. *
Resiliency: 61%
Flammability: CAL 117
* exceeds ASTM – 3770 – 91
BASE:
• reinforced nylon plastic
• 26” base

CASTERS/GLIDES:
• 60mm (2-1/3”) hard (carpet casters) are reinforced nylon
• optional soft casters for hard floors are polyurethane coated nylon
• twin-wheeled
• 2-1/8” hard plastic glides
• soft glides have soft felt pads

PNEUMATIC CYLINDER (GAS LIFT):
• gas-assisted pneumatic cylinder

MECHANISMS:
  Synchro-Tilt:
• stamped steel construction
• epoxy powder coat paint
  Swivel-Tilt:
• cast aluminum and stamped steel
• epoxy powder coat paint
  Swivel (Stool):
• stamped steel construction
• epoxy powder coat paint

FOOTRING (STOOL):
• made of aluminum, steel tube and plastic spacer

SEAT:
• constructed of reinforced nylon

BACK:
• constructed of reinforced nylon

J-BAR:
• 5/16” solid steel
• epoxy powder coated

ARMS:
  Width & Height-Adjustable T-Arms:
• reinforced nylon armrest structure
• self-skinned urethane arm pads

FOAM:
• molded, colored, polyurethane foam for seat and back
• HCFC and CFC free
• 0 Global warming factor
• “bumpered” as covered sides to protect furniture

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</tr>
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</tr>
<tr>
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</tr>
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**construction notes**

**savera xl**

**BASE:**
- reinforced nylon plastic
- 27” base

**CASTERS:**
- 60mm (2-1/3”) hard (carpet casters) are reinforced nylon
- optional soft casters for hard floors are polyurethane coated nylon
- twin-wheeled

**PNEUMATIC CYLINDER (GAS LIFT):**
- heavy duty gas-assisted pneumatic cylinder

**MECHANISMS:**
**Synchro-Tilt:**
- stamped steel construction
- epoxy powder coat paint

**SEAT & BACK:**
- molded plywood

**J-BAR**
- 3/8” solid steel
- epoxy powder coated

** ARMS:**

**Height-Adjustable T-Arms:**
- reinforced nylon armrest structure
- self-skinned urethane arm pads

**FOAM:**
- molded, colored, polyurethane foam for seat and back
- HCFC and CFC free
- 0 Global warming factor
- “bumpered” as covered sides to protect furniture

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• 60mm (2-1/3”) hard (carpet casters) are reinforced nylon
• optional soft casters for hard floors are polyurethane coated nylon
• twin-wheeled
• 2-1/8” hard plastic glides
• soft glides have soft felt pads

PNEUMATIC CYLINDER: (GAS LIFT)
• gas-assisted pneumatic cylinder

MECHANISMS:
    Synchro-Tilt:
• stamped steel construction
    Swivel (Stool):
• stamped steel construction
• epoxy powder coat paint

FOOTRING (STOOL):
• made of aluminum, steel tube and plastic spacer

SEAT:
• plywood seat pan

BACK:
• constructed of polypropylene

J-BAR:
• 1/4” solid steel
• epoxy powder coated

ARMS:
    Width & Height-Adjustable T-Arms:
• reinforced nylon armrest structure
• self-skinned urethane arm pads

FOAM:
• block polyurethane foam for seat and back
• HCFC and CFC free
• 0 Global warming factor
• “bumpered” as covered sides to protect furniture
variable multi-use swivel work chair & stool

BASE:
- ebony glass-reinforced nylon or polished diecast aluminum
- 26” diameter 5-star base

CASTERS/GLIDES:
- 60 mm (2-1/3”) hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides have soft felt pads

MECHANISMS:
- Swivel:
  - constructed of aluminum, steel and plastic
  - polished diecast aluminum case
  - chrome-plated steel wire lever and ebony plastic handle

CANTILEVERED FRAME:
- 3/4” (19mm) durable round steel tube, 12 gauge
- powder coating or chrome finish

FOOTRING (STOOL):
- constructed of aluminum, steel tube and ebony plastic spacer

SEAT & BACK SHELL:
- engineered, injection-molded, lightly textured 100% nylon with patented , integrated back-flex
- non-corrosive steel mechanical fasteners

FIXED ARMS:
- 3/4” (19mm) durable round steel tube, 12 gauge, arm stanchion
- powder coating or chrome-plating finish on stanchion
- ABS plastic arm pad

TABLET:
- compact laminate
- chrome plated 3/4” (19mm) durable round steel tube, 12 gauge
- steel pivot-mechanism in glass-reinforced nylon plastic case allows worksurface to pivot-up 90°

SEAT & BACK PADS:
- polypropylene and ABS plastic
- extra-strength adhesive fasteners

SEAT FOAM:
- molded, colored, polyurethane foam for seat and back
- HCFC and CFC free
- 0 Global warming factor

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