

# construction notes

## around task and stool

**BASE:**

- Ebony glass-reinforced nylon or polished diecast aluminum
- 26" diameter 5-star base (Aluminum), 27.5" diameter 5-star base (Plastic)

**CASTERS/GLIDES:**

- 60mm (2-1/3") hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides for hard floors have soft felt pads

**PNEUMATIC CYLINDER:**

- gas-assisted pneumatic cylinder lift

**MECHANISMS:**

- weight Activated Synchro-Tilt with easy override dial to fine tune tilt tension in one-rotation. Mechanism & seat sub-assembly facilitates Quick-Snap Assembly (one-way fastening) with the back sub-assembly & arms; and can be performed by manufacturer or on-site without tools
- glass-reinforced nylon plastic & steel

**FOOTRING (STOOL):**

- all-aluminum construction
- height-adjustable

**SEAT:**

**Optional Seat Slider (depth):**

- glass-reinforced nylon plastic
- plastic levers on left of seat control adjust

**Seat Structure:**

- glass-reinforced nylon plastic seat pan structure
- polypropylene plastic integrated FlexAround Seat Pan offers an advanced degree of comfort, support and ventilation

**BACK:**

**Structural back frame:**

- glass-reinforced nylon plastic frame structure designed to create a light, sculptural form with an open volume or space. Fabric-wrapped from front to back for a soft, tactile edge experience at the sides, bottom and top edge surfaces.
- back frame facilitates Quick-Snap Assembly (one-way fastening) to the mechanism & seat sub-assembly; to be performed by manufacturer or on-site without tools

**MESH BACK:**

- cushioned Mesh, featuring a dual-textured weave with coordinating colors on front and back. The mesh is breathable and provides user back support
  - elastic piece-dyed to prevent nylon fade
  - composition: 100% Polyester
  - weight: Approx. 300 g/sq. m
  - flammability: CAL 117
  - fastness to Light: AATCC 16.3-2014 class 5
  - abrasion Resistance: ASTM D- 4157-13, 30,000 cycles
  - piling Resistance: ASTM D-3511/D, class 5
  - cleaning: fixed covers: vacuum cleaning
- optional lumbar element constructed of polypropylene plastic

**UPHOLSTERED BACK:**

- Hex Suspension System - Hex-back insert constructed of polypropylene plastic flexes with the body to provide comfort and support
- adjustable lumbar elements are integrated into the design; each side can be independently controlled for asymmetrical positioning. Controls constructed of glass-reinforced nylon plastic

**ARMS:**

- 2D (height & width) & 4D (height, width, depth & pivot) adjustable T-Arms facilitate Quick-Snap Assembly (one-way fastening) to the mechanism & seat sub-assembly; to be performed by manufacturer or on-site without tools
- thermoplastic Polyurethane (TPU) armpad covers with flexible polyurethane foam padding
- glass-reinforced nylon plastic

**SEAT FOAM:**

- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 Global warming factor
- “bumpered” as covered sides to protect furniture

**Seat:**

<b>Density:</b>	3.2-3.6 lbs./ft <sup>3</sup>
<b>IFD @ 25%:</b>	206 N
<b>IFD @ 65%:</b>	529 N
<b>Recovery Strength @ 25%:</b>	200 N
<b>Recovery Ratio:</b>	85.4%*
<b>Tensile Strength:</b>	35.3 lbs./sq. in.*
<b>Resiliency:</b>	61%
<b>Flammability:</b>	CAL 117

\* exceeds ASTM P – 3770 – 91

**UPHOLSTERED BACK FOAM:**

- molded, colored, polyurethane foam for back
- HCFC and CFC free
- 0 Global warming factor
- “bumpered” as covered sides to protect furniture

**Seat:**

<b>Density:</b>	3.2-3.6 lbs./ft <sup>3</sup>
<b>IFD @ 25%:</b>	206 N
<b>IFD @ 65%:</b>	529 N
<b>Recovery Strength @ 25%:</b>	200 N
<b>Recovery Ratio:</b>	85.4%*
<b>Tensile Strength:</b>	35.3 lbs./sq. in.*
<b>Resiliency:</b>	61%
<b>Flammability:</b>	CAL 117

\* exceeds ASTM P-3770-91

**BASE:**

- glass-reinforced nylon
- 26" diameter 5-star base

**CASTERS/SLIDERS:**

- 60mm (2-1/3") hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides for hard floors have soft felt pads

**PNEUMATIC CYLINDER:**

- gas-assisted pneumatic cylinder lift. Colour coordinated with mechanism

**MECHANISM:**

- Weight Activated Synchro-Tilt. Mechanism
- colour coordinated glass-reinforced nylon plastic, die cast aluminum, and steel construction
- soft touch levers for enhanced tactile feel

**SEAT:****Seat Structure:**

- glass-reinforced nylon plastic seat pan structure

**BACK:****Structural back frame:**

- glass-reinforced polypropylene plastic frame structure designed to create a light, sculptural form with deepened cavity allowing thicker foam comfort. Fabric-wrapped from front to back for a soft, tactile edge experience at the sides, bottom and top edge surfaces

**Outer panel:**

- glass-reinforced polypropylene
- also available as upholstered

**ARMS:****Height Adjustable:**

- thermoplastic Polyurethane (TPU) armpad covers with flexible polyurethane foam padding
- glass-reinforced nylon plastic

**Fixed Arm:**

- glass-reinforced nylon plastic

**SEAT FOAM:**

- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 Global warming factor
- "bumpered" as covered sides to protect furniture

**Seat:**

<b>Density:</b>	3.2-3.6 lbs./ft. 3
<b>IFD @ 25%:</b>	206 lbs
<b>IFD @ 65%:</b>	529 lbs
<b>Recovery Strength @ 25%:</b>	200N
<b>Recovery Ratio:</b>	85.4%*
<b>Tensile Strength:</b>	35.3 lbs./sq. in.*
<b>Resiliency:</b>	61%
<b>Flammability:</b>	CAL 117

\* exceeds ASTM F 3770 – 91

## nuova contessa

### BASE:

- diecast aluminum base
- painted or polished finish
- diameter of 27"

### CASTERS/GLIDES:

- polyamide 6 hard twin-wheeled casters
- diameter of 5.9"
- optional soft type urethane casters

### PNEUMATIC CYLINDER: (GAS LIFT)

- gas-assisted pneumatic cylinder lift

### MECHANISMS:

#### Synchro-Tilt:

- diecast aluminum body
- rubber torsion mechanism

### SEAT:

#### Seat Slider (depth):

- reinforced plastic (polyamide)

#### Seat Structures:

- reinforced plastic (polyamide)
- aluminum diecast frame
- 2" forward/back adjust in six positions
- levers on left and right of seat control adjust

#### Seat Material (All Mesh model):

- 100% polyester mesh
- zehedral braided format for optimized feel & additional support specifically tailored for the seat
- elastic piece-dyed to prevent color fade

### BACK:

#### Frame:

- diecast aluminum external frame with paint or anodized finish
- reinforced plastic (polyamide) structural back
- maximum two visibly exposed mechanical fasteners on entire chair, bezel-recessed on side to minimize aesthetic impact and maximize structural performance.

#### Inner Back:

- 100% polyester mesh
- zehedral braided format for optimized feel & support, specifically tailored for your back
- elastic piece-dyed to prevent color fade

#### Lumbar System:

- glass-reinforced nylon plastic
- black translucent polypropylene membrane responds uniquely to individual's back curve depth & force

### ARMS:

#### 4D T-Arms:

- Smart Operations controls for seat height & back tilt/tilt-lock are integrated into levers on arms for easy access above seat level
- polyurethane pads
- reinforced plastic (nylon) structure
- button-controlled arm height adjustment and intuitive self-adjustment for width, depth and pivot

### FOAM (DUAL-UPHOLSTERED MODEL ONLY):

- molded, tri-durometer polyurethane foam seat pan construction maximizes varying needs for comfort & support throughout
- 0 global warming factor
- HCFC and CFC free
- 0 global warming factor
- "bumpered" as covered sides to protect furniture

### Seat:

**Density:** 3.2-3.6 lbs./ft. 3

**IFD @ 25%:** 206 lbs

**IFD @ 65%:** 529 lbs

#### Recovery Strength

**@ 25%:** 200N

**Recovery Ratio:** 85.4%\*

**Tensile Strength:** 35.3 lbs./sq. in.\*

**Resiliency:** 61%

**Flammability:** CAL 117

\* exceeds ASTM F 963 – 3770 – 91

### HEADREST (OPTIONAL):

- height and depth adjustable
- polyurethane pad
- reinforced plastic (nylon) structure

# construction notes

## projek task & stool

### BASE:

- diecast aluminum 26" base
- reinforced nylon, scuff resistant plastic (ebony), 27-1/2" base

### CASTERS/GLIDES:

- 60mm (2-1/3") hard (carpet casters) are reinforced nylon
- optional soft casters for hard floors are polyurethane coated nylon
- twin-wheeled
- 2-1/8" hard plastic glides
- soft glides have soft felt pads

### PNEUMATIC CYLINDER: (GAS LIFT)

- gas-assisted pneumatic cylinder

### MECHANISMS:

#### Weight-Activated Synchro-Tilt and Swivel Stool:

- constructed of aluminum, steel, and plastic
- epoxy powder coat paint

### FOOTRING (STOOL):

- constructed of aluminum, steel tube and plastic spacer
- height-adjustable

### SEAT:

- constructed of reinforced polypropylene

### BACK:

#### Structural Back Outer Frame:

- constructed of glass reinforced nylon

#### Inner Frame:

- constructed of glass reinforced polypropylene

#### Lumbar System:

- constructed of polypropylene

### MESH:

- Trade Name: Shrinx by k+r
- Composition: 76% Polyester, 24% Polyamide
- Weight: Approx. 380 g/lm
- Flammability: D- DIN EN 1021:2006 (as per spec sheet)
- Fastness to Light: DIN EN ISO 105-B02: 2002 5 - 7
- Fastness to Rubbing: DIN EN ISO 105-X12: 2002 4 – 5 dry and wet
- Fastness to perspiration: DIN EN ISO 105-E04: 2009 4-5 acid and alkaline
- Cleaning: fixed covers: vacuum cleaning

### HEADREST:

- Frame constructed of polypropylene

### ARMS:

#### 2D Height & Width-Adjustable T-Arms:

- fiber glass reinforced nylon armrest structure
- self-skinned urethane arm pads

#### 4D Height & Width Adjustable T-Arms with 210° Pivot:

- ebony powder coated aluminum upright
- fiber glass reinforced nylon armrest
- Self-skinned urethane arm pads

### SEAT FOAM:

- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 Global warming factor
- "bumpered" as covered sides to protect furniture

### Seat:

**Density:** 4.8 lbs./ft.3

**IFD @ 25%:** 206N

**IFD @ 65%:** 529N

#### Recovery Strength

**@ 25%:** 200N

**Recovery Ratio:** 85.4%\*

**Tensile Strength:** 35.3 lbs./sq. in.\*

**Resiliency:** 61%

**Flammability:** CAL 117

\* exceeds ASTM P – 3770 – 91



# construction notes

## savera task & stool

### BASE:

- reinforced nylon plastic
- 26" base

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### CASTERS/GLIDES:

- 60mm (2-1/3") hard (carpet casters) are reinforced nylon
- optional soft casters for hard floors are polyurethane coated nylon
- twin-wheeled
- 2-1/8" hard plastic glides
- soft glides have soft felt pads

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### PNEUMATIC CYLINDER (GAS LIFT):

- gas-assisted pneumatic cylinder

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### MECHANISMS:

#### Synchro-Tilt:

- stamped steel construction
- epoxy powder coat paint

#### Swivel-Tilt:

- cast aluminum and stamped steel
- epoxy powder coat paint

#### Swivel (Stool):

- stamped steel construction
- epoxy powder coat paint

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### FOOTRING (STOOL):

- made of aluminum, steel tube and plastic spacer

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### SEAT:

- constructed of reinforced nylon

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### BACK:

- constructed of reinforced nylon

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### J-BAR:

- 5/16" solid steel
- epoxy powder coated

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### ARMS:

#### Width & Height-Adjustable T-Arms:

- reinforced nylon armrest structure
- self-skinned urethane arm pads

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### FOAM:

- molded, colored, polyurethane foam for seat and back
- HCFC and CFC free
- 0 Global warming factor
- "bumpered" as covered sides to protect furniture

#### Seat:

##### Density:

##### IFD @25%:

##### IFD @65%:

##### ILD:

##### Flammability:

#### Back:

2.8-3.4 lbs./ft.3

10.77 lbs

40 lbs

1.7-1.8 lbs./ft.3

26-30

CAL 117

# construction notes

## savera xl

**BASE:**

- reinforced nylon plastic
- 27" base

**CASTERS:**

- 60mm (2-1/3") hard (carpet casters) are reinforced nylon
- optional soft casters for hard floors are polyurethane coated nylon
- twin-wheeled

**PNEUMATIC CYLINDER (GAS LIFT):**

- heavy duty gas-assisted pneumatic cylinder

**MECHANISMS:**

**Synchro-Tilt:**

- stamped steel construction
- epoxy powder coat paint

**SEAT & BACK:**

- molded plywood

**J-BAR**

- 3/8" solid steel
- epoxy powder coated

**ARMS:**

**Height-Adjustable T-Arms:**

- reinforced nylon armrest structure
- self-skinned urethane arm pads

**FOAM:**

- molded, colored, polyurethane foam for seat and back
- HCFC and CFC free
- 0 Global warming factor
- "bumpered" as covered sides to protect furniture

	Seat:	Back:
Density:	2.8-3.4 lbs./ft.3	2.8-3.4 lbs./ft.3
IFD @25%:	12.86 lbs	
IFD @65%:	43 lbs	21.37 lbs
Flammability:	CAL 117	CAL 117

**BASE:**

- glass-reinforced nylon
- 26" diameter 5-star base

**CASTERS/GLIDES:**

- 60mm (2-1/3") hard (carpet casters) are glass-reinforced nylon plastic
- optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band
- twin-wheeled casters
- glass filled nylon glides
- soft glides for hard floors have soft felt pads

**PNEUMATIC CYLINDER:**

- gas-assisted pneumatic cylinder lift

**MECHANISMS:****Synchro-Tilt:**

- glass-reinforced nylon plastic and steel construction
- powder coated paint

**SEAT:**

- features seat slider

**Seat Structure:**

- glass-reinforced nylon plastic seat pan structure

**BACK:****Structural Back Frame:**

- glass-reinforced nylon plastic frame structure
- glass-reinforced polypropylene
- lumbar constructed of polypropylene

**ARMS:****Height Adjustable:**

- thermoplastic Polyurethane (TPU) armpad covers with flexible polyurethane foam padding
- glass-reinforced nylon plastic

**SEAT FOAM:**

- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 Global warming factor
- "bumpered" as covered sides to protect furniture

**Seat:**

<b>Density:</b>	3.0-4.1 lbs./ft <sup>3</sup>
<b>IFD @25%:</b>	25 - 40 lbs
<b>IFD @65%:</b>	60 - 95 lbs
<b>Recovery Strength @ 25%:</b>	45 lbs
<b>Recovery Ratio:</b>	85.4%*
<b>Tensile Strength:</b>	22 - 25 lbs./sq. in.
<b>Resiliency:</b>	61%
<b>Flammability:</b>	CAL 117

\* exceeds ASTM P - 3770 - 91



# construction notes

## variable multi-use swivel work chair & stool

<b>BASE:</b>
<ul style="list-style-type: none"><li>• ebony glass-reinforced nylon or polished diecast aluminum</li><li>• 26" diameter 5-star base</li></ul>
<b>CASTERS/GLIDES:</b>
<ul style="list-style-type: none"><li>• 60 mm (2-1/3") hard (carpet casters) are glass-reinforced nylon plastic</li><li>• optional soft casters for hard floors are glass-reinforced nylon plastic with polyurethane soft band</li><li>• twin-wheeled casters</li><li>• glass filled nylon glides</li><li>• soft glides have soft felt pads</li></ul>
<b>MECHANISMS:</b>
<b>Swivel:</b>
<ul style="list-style-type: none"><li>• constructed of aluminum, steel and plastic</li><li>• polished diecast aluminum case</li><li>• chrome-plated steel wire lever and ebony plastic handle</li></ul>
<b>CANTILEVERED FRAME:</b>
<ul style="list-style-type: none"><li>• 3/4" (19mm) durable round steel tube, 12 gauge</li><li>• powder coating or chrome finish</li></ul>
<b>FOOTRING (STOOL):</b>
<ul style="list-style-type: none"><li>• constructed of aluminum, steel tube and ebony plastic spacer</li></ul>
<b>SEAT &amp; BACK SHELL:</b>
<ul style="list-style-type: none"><li>• engineered, injection-molded, lightly textured 100% nylon with patented , integrated back-flex</li><li>• non-corrosive steel mechanical fasteners</li></ul>
<b>FIXED ARMS:</b>
<ul style="list-style-type: none"><li>• 3/4" (19mm) durable round steel tube, 12 gauge, arm stanchion</li><li>• powder coating or chrome-plating finish on stanchion</li><li>• ABS plastic arm pad</li></ul>
<b>TABLET:</b>
<ul style="list-style-type: none"><li>• compact laminate</li><li>• chrome plated 3/4" (19mm) durable round steel tube, 12 gauge</li><li>• steel pivot-mechanism in glass-reinforced nylon plastic case allows worksurface to pivot-up 90°</li></ul>
<b>SEAT &amp; BACK PADS:</b>
<ul style="list-style-type: none"><li>• polypropylene and ABS plastic</li><li>• extra-strength adhesive fasteners</li></ul>

<b>SEAT FOAM:</b>		
<ul style="list-style-type: none"><li>• molded, colored, polyurethane foam for seat and back</li><li>• HCFC and CFC free</li><li>• 0 Global warming factor</li></ul>		
	<b>Seat:</b>	<b>Back:</b>
<b>Density:</b>	3.2-3.6 lbs./ft <sup>3</sup>	3.2-3.6 lbs./ft. <sup>3</sup>
<b>IFD @ 25%:</b>	10.77 lbs.	
<b>IFD @ 65%:</b>	40 lbs.	
<b>Flammability:</b>	CAL 117	CAL 117

**BASE:**

- reinforced nylon, scuff resistant plastic
- diameter of 27"

**CASTERS:**

- 60 mm (2-1/3") soft casters glass-reinforced nylon plastic with polyurethane soft band

**MECHANISMS:****Weight-Activated Synchro-Tilt:**

- steel & plastic
- powder coating
- plastic levers on left and right of seat control adjust

**PNEUMATIC CYLINDER: (GAS LIFT)**

- gas-assisted pneumatic cylinder lift

**SEAT:**

- plywood seat plate
- polypropylene cover

**BACK:****Back Structural:**

- glass-reinforced nylon plastic

**Lumbar:**

- constructed of polypropylene

**ARMS:****T-Arms:**

- polyurethane pads
- glass-reinforced nylon plastic

**MESH:**

- composition: 100% Polyester
- weight: Approx. 350 g/lm
- flammability CAL 117
- fastness to Light: DIN EN ISO 105-B02: 2014 3-4
- fastness to Rubbing: DIN EN ISO 105-X12: 2014 3-4 dry and wet
- fastness to perspiration: DIN EN ISO 105-E04: 2009 3-4
- cleaning: fixed covers: vacuum cleaning

**FOAM:**

- molded, colored, polyurethane foam for seat
- HCFC and CFC free
- 0 global warming factor
- hardness 55
- flammability CAL 117

**Density:** 3.2 - 3.6 min.lbs./cu.ft

**IFD @ 25%:** 206 N

**IFD @ 65%:** 529 N

**Recovery Strength @ 25%:** 200 N

**Recovery Ratio:** 85.4 %\*

**Tensile Strength:** 35.3lbs./sq. in.\*

**Resiliency:** 61%

**Flammability:** CAL 117

\* exceeds ASTM P - 3770 - 91